

## TESTING FRESH SELF COMPACTING CONCRETE (S C C)

ERMCO/EFNARC European Guidelines.

### FREE FLOW AND TIME FLOW DETERMINATION

#### SPRAY-TEST

STANDARD: EN 12350-8

To evaluate the deformability of fresh concrete through free flow, and the time needed to spread a 500 mm diameter.

Applicable to concrete with aggregates of 25 mm max. size

**C181** SLUMP CONE, galvanized steel, to EN 12350-2 Spec.

**C170-01** PLATE, galvanized steel made, dimensions 900x900 mm, with engraved two circles having 210 and 500 mm diameter and central X cross.



### FLOW TIME DETERMINATION V-FUNNEL TEST

STANDARD: EN 12350-9

To evaluate the segregation resistance of self-compacting freshly mixed concrete through the flowing speed from a funnel.

Applicable to concrete with aggregates of 25 mm max. size.

**C171** V-FUNNEL, **stainless steel** made, stand mounted. The upper edge of the funnel is smooth and reinforced, and the outflow orifice is equipped of an openable seal valve. Dimensions: 640x340x1050 mm  
Weight : 20 kg approx.

**C171-11** FILLING HOPPER stainless steel made, to pour the concrete into the funnel in one operation, as specified by the Standard.

**V127** BOX, polythene made, to collect the concrete.

**C262** STRAIGHT EDGE, 460 mm, to level the concrete.

### CONFINED FLOWABILITY DETERMINATION

#### L-SHAPE BOX

STANDARD: EN 12350-10

To determine the confined flowability of self-compacting freshly mixed concrete, and to evaluate the filling and passing ability and segregation resistance.

Applicable to concrete with aggregates of 25 mm max. size.

**C172** L-BOX, **stainless steel** made, consisting of:

- container with inside rigid surfaces,
- obstacle of two different interchangeable set of grids:
- one set of 3 vertical bars having  $\varnothing$  12 mm and free light of 41 mm
- one set of 2 vertical bars having  $\varnothing$  12 mm and free light of 59 mm
- gate in guillotine form

**Dimensions:** 712x280x682 mm

**Weight:** 40 kg approx.

**S200-11** STRAIGHT EDGE, 300 mm long, galvanized steel, to level the concrete.

### CONFINED FLOWABILITY DETERMINATION

#### U-SHAPE BOX

STANDARDS: UNI 11044 | RILEM report N. 23

To evaluate the filling speed and height of the concrete sample under its own self-weight, in the U-shape filling box, to determine the self-compactability. The test is performed with highly fluidised fresh concrete with superplasticiser.

Applicable to concrete with aggregates of 25 mm max. size.

**C173** U-BOX, **stainless steel** made, with inside smooth walls, equipped of a flow obstacle formed by four vertical reinforcement bars. The bars have  $\varnothing$  10 mm and the light between them is 35 mm.  
A gate in guillotine form splits the vertical portion of the box from the horizontal one.

**Dimensions:** 480x250x680 mm

**Weight:** 20 kg approx.

#### S200-11

STRAIGHT EDGE, 300 mm long, galvanized steel, to level the concrete.



## CONFINED FLOWABILITY DETERMINATION

### J-RING APPARATUS

STANDARD: EN 12350-12

To determine the flowability, i.e. the flow time and the capability of the self compacting concrete to pass through obstacles.

#### C174 N

J-RING APPARATUS, galvanized steel made, having rectangular section 30x15 mm and median diameter of 300 mm. The median circumference of the ring is drilled, and n. 16 cylindrical bars  $\varnothing$  18x140 mm are fixed into the holes. The bars have a close distance of 41 mm between them, to simulate a condition of higher density of the reinforced bars.

#### C174-01N

J-RING APPARATUS, similar to C174N, but having n° 12 cylindrical bars and 59 mm distance between them, to simulate a condition of standard density of the reinforced bars.

#### C170

SLUMP CONE, galvanized steel, conforming to EN 12350-2 Spec.

#### C170-01

PLATE, galvanized steel made, dimensions 900x900 mm, with engraved two circles having 210 and 500 mm diameter and central X cross.

#### C183N

### VEBÉ TIME CONSISTOMETER



STANDARD: EN 12350-3

The Vebé consistometer determines the consistency and workability of concrete, based on the same principle of slump test, but with the advantage of a mechanical action. The concrete is subjected to vibration after the cone has been removed, until a transparent disk placed on the material makes completely contact with it. The time required to perform the operation indicates the workability or VE-BE degree. Supplied fully equipped.

**Power supply:** 230V 1ph 50Hz 250W

**Dimensions:** 400x250x690 mm

**Weight:** 100 kg approx.



C183N

C184N



C173

C170

S200-11



C174N

C170-01

#### C184N

### VIBRATING TABLE (Vebé consistometer)

STANDARD: ASTM C1170-14

For determining the consistency and density of roller-compacted concrete. Similar to mod. C183, but conforming to ASTM C1170-14 Spec. with sliding weight of 50 lbs

**\* Power Supply:** 230V 1F 50Hz 180W

**Dimensions:** 280x400x900 mm

**Weight:** 110 kg approx.

**\*Note:** The vibrating table is available also at: 230V 60Hz and 110V 60Hz

#### ACCESSORY for the C184N table

**C184-10N** SLIDING WEIGHT 20 LBS (that replaces the standard 50 lbs one) + base to fix a cylinder mould  $\varnothing$  6"x12" (optional mod. C258-03) to conform the Vibrating Table to the ASTM C1176-14 Specifications.

C258-03

C184-10N

